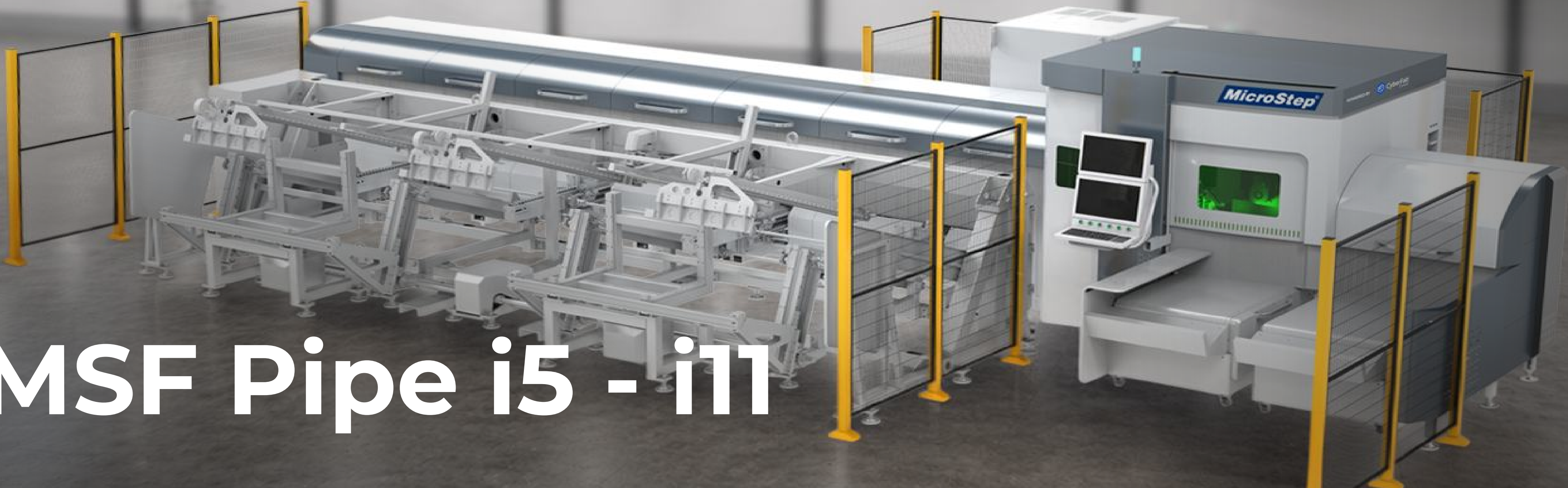




# MSF Pipe i5 - i11

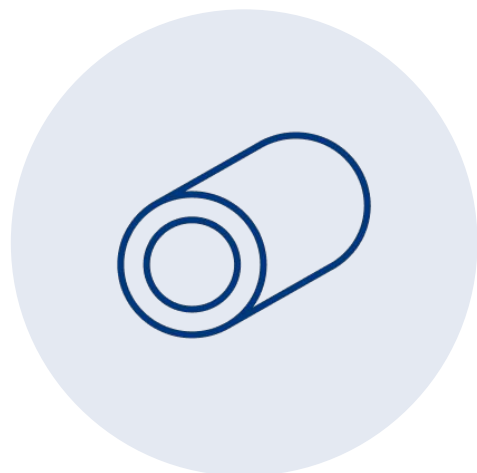
More than an essential line for pipe cutting.  
A partnership you can trust.

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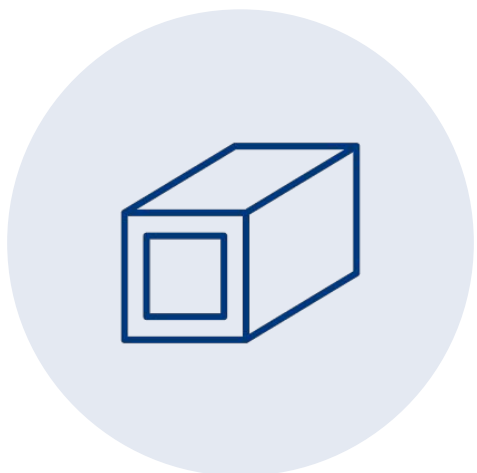
|                                           |                          |             |             |              |
|-------------------------------------------|--------------------------|-------------|-------------|--------------|
| Model*                                    | MSF Pipe i5              | MSF Pipe i6 | MSF Pipe i9 | MSF Pipe i11 |
| Power                                     | 3 - 6 kW                 |             |             |              |
| Loading / Unloading                       | 6, 9 m in / 3, 5 m out   |             |             |              |
| Automatic loading / unloading             | Yes / No                 |             |             |              |
| Min. diameter (round / square tubes) [mm] | Ø20 / 20 x 20            |             |             |              |
| Max. diameter (round tubes) [mm]          | Ø120                     | Ø160        | Ø240        | Ø280         |
| Max. diameter (square tubes) [mm]**       | 120 x 120                | 160 x 160   | 240 x 240   | 280 x 280    |
| Repeatability of positioning              | ± 0.03 / 1,000 mm        |             |             |              |
| Bevel cutting***                          | Yes                      |             |             |              |
| Chuck system                              | 2 x Chuck (0 mm residue) |             |             |              |
| Chuck load                                | 100 kg                   | 160 kg      | 300 kg      | 600 kg       |
| CyberFab Control                          | Yes                      |             |             |              |
| CyberFab CAM   mCAM                       | Yes                      |             |             |              |

\* The machine is available fully or partially covered  
\*\* The machine is also capable of processing open profiles

\*\*\* Please refer to the price list for additional pricing information



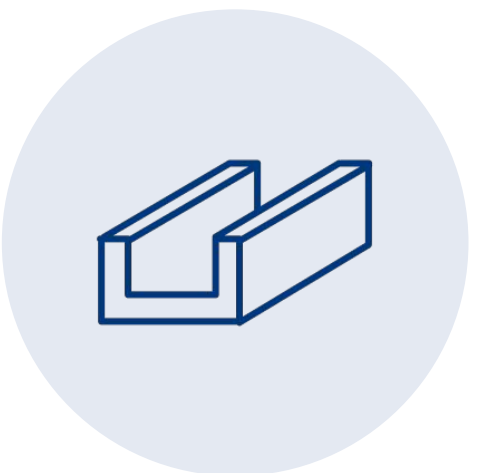
Pipe cutting



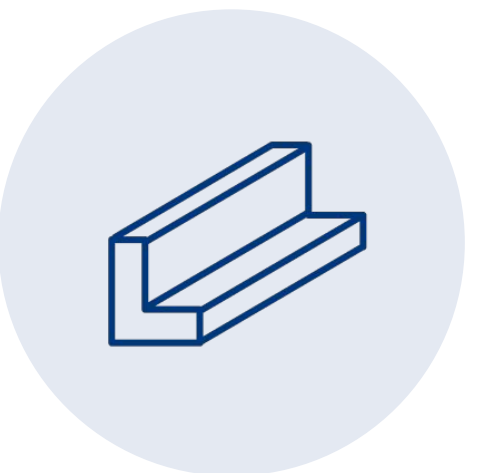
Profile cutting



Beam cutting



U-profile cutting



L-profile cutting





**CyberFab Software Suite** connects CAM programming, machine control, automation and production data in one digital environment helping you prepare jobs faster, run machines smarter and keep production moving.

**From design to cutting. You stay in control.**

## CyberFab Control

**Control system that helps you work faster, gain insights and keep production moving.**

Bring machine operation, motion control and production data into one intelligent environment, so you reduce interruptions and focus on decisions. Everything connects, everything clicks.

- **Intelligent user interface** | Everything you need, right where you need it.
- **Motion control** | Speed you can use, precision you can trust.
- **Digital functionality** | See what happens and understand what matters.
- **Safety, security and data integrity** | Protect operation, data and reliability.

**Less searching. Less waiting. More cutting.**

## CyberFab CAM | mCAM

**Your complex 3D designs. Ready for confident production.**

Prepare demanding cutting jobs with fewer manual steps and greater confidence. From pipes, beams, profiles, domes and plates to assemblies, you move from CAD or BIM data to CNC programs.

- **Easy workflow** | From model to cutting plan without detours.
- **3D kerf compensation** | Accuracy that reflects real cutting.
- **Production planning** | Nest, simulate and avoid surprises.
- **CAD/BIM interfaces and assemblies** | Use your data, organize parts and prepare faster.

**Less programming. Faster route to production.**



**We build solutions. We connect the processes. We help you produce smarter.**

MicroStep has been manufacturing advanced CNC cutting machines and complete material processing solutions with more than 3,600 installations worldwide, since 1991.

We design and produce systems that combine modern cutting technologies, smart accessories, automation and powerful software tools to help you handle more operations in one connected production flow.

Our machines support plasma, fiber laser, oxyfuel, waterjet and routing technologies for straight and complex bevel cutting.

With bending and welding technologies added to our portfolio, we help connect the next steps of fabrication as well.

From machine mechanics to control systems, software, automation and production management tools, MicroStep delivers solutions designed to optimize your workflow from start to finish.

**MicroStep is ready to help you cut, automate and grow.**

For more information visit **our website**.



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